



CRAWLER EXCAVATOR

SY215G



Engine
Mitsubishi 4M50
Rated power
118 kW / 2000 rpm
Bucket capacity
0.93 m³
Operating mass
21 900 kg

SANY

For challenging tasks, you need a first-class partner

Quality comes from experience. And from new ideas. This is why we combine these two crucial factors at SANY. This is because we are one of the world's leading producers, having sold more than 250 000 excavators in 10 years. This means that you can always rely on sophisticated products that have been tried and tested in practice. An impressive 5–7% of our annual turnover is dedicated to research and development. This is why we give you not only our word, but also our extraordinary four-year/8000 hour warranty as a guarantee of how powerful and robust our products are.

250 000 EXCAVATORS SOLD IN 10 YEARS

5-7%
TURNOVER FOR RESEARCH AND DEVELOPMENT

FOUR-YEAR WARRANTY*





Max. bucket digging force 138 kN (ISO) Max. arm digging force 102 kN (ISO) Swingspeed 10.7 rpm Max. travel speed 6 km/h

THE SPECIALIST WHEN IT COMES TO VERSATILITY

With the SANY SY215C crawler excavator, you get more done. No matter where used – it applies its power with precision. This is because every detail is specifically designed for the tough conditions on construction sites. This excavator is a real all-rounder and a specialist in every discipline, from quick loading to precise digging and powerful demolition work.

What particularly sets it apart is its ability to control its tremendous power with great precision – for maximum productivity and therefore a fast return on investment.

ECONOMY

IT IS AS LOW IN CONSUMPTION AS IT IS POWERFUL IN PERFORMANCE

The highly efficient engine with common rail technology guarantees excellent performance. Four different operating modes for the various operating conditions precisely adjust the engine and hydraulic power to the requirements. This improves the excavator's response behaviour and ensures lower fuel consumption and reduced emissions.

ECONOMY

Cost-effectiveness thanks to maximum flexibility

Whether digging, loading, demolishing, transporting, hammering, or performing other tasks, the SANY SY215C tackles a wide range of tasks without compromise – and without long changeover or waiting times. The pre-installed quick-coupler line means that many attachment devices can be fitted.



QUALITY

Durable and robust – the SY215C can be used whenever the going gets tough. This means that it must be able to withstand a great deal. No problem for the SY215C, as with its reinforced, **extremely robust undercarriage** and particularly clean, **robot-welded seams,** it is exactly the right excavator for hard day-to-day work on construction sites.

USER EXPERIENCE

Comfortable workstation – the cabin of the SY215C leaves nothing to be desired. All of the controls are within easy reach from the airsuspension seat which supports the driver's back. Maintenance and service support is also easy to reach: Thanks to the large and easily accessible service doors and clear layout of the most important components, this work is quick and easy to complete.

DIMENSIONS

Agile power – the SY215C works through its programme quickly and with great power. This excavator has great power reserves in its 22 tonnes. The machine is mounted on a stable HD undercarriage so that it can be used to the full.



QUALIT

A very stable foundation

The machines have a great deal of work to do during their tough day-to-day work on construction sites. This is why – from the design stage, to selecting the materials used, quality and conducting the final checks – all excavators by SANY are designed to be robust. For instance, all welded seams are computer-controlled by robots – this maximum precision ensures stability and reliability.

In addition, the robust, wide heavy-duty undercarriage provides a high level of stability. This allows the SY215C to optimally apply its power. Also good to know: All of the access panels are only made from metal



SAFETY

Safety as a production factor—it is only possible to work cost-effectively if you work safely. This is why the large safety package has everything included as standard, from a travel alarm to the rotating beacon, and from the boom safety valve to the overload warning for lifting and the camera.

COMPONENTS

High quality and tried-&-tested – the water-cooled Mitsubishi diesel engine with common rail technology system guarantees reliable performance, even under tough working conditions. The complete package is rounded off by the finely tuned Kawasaki hydraulic system.

ECONOMY

Power and efficiency – the smart hydraulic control system adapts the pump power to the available engine power. This means greater efficiency and lower fuel consumption, thereby providing excellent cost-effectiveness.



Absolute reliability – for peace of mind!

SANY's four-year/8000 hour warranty* gives you the assurance that you can fully count on your equipment.

COMPONENTS

Improved performance thanks to optimised hydraulics

The position-controlled hydraulic system adjusts the required pressure and oil quantity according to requirements. The powerful, variable piston pumps reach a flow rate of 2 x 222 l/min and therefore achieve a very high level of efficiency at a low engine speed.



UP TO THE TASK ON EVERY SURFACE

The SY215C's particularly stable heavy-duty undercarriage provides the maximum possible stability. Its welded reinforcements and the use of robust, highstrength steel ensure minimal wear, even when used continually under the maximum load.

The steel chains used also offer the highest quality standard - for a stable foundation on any surface.





Our highlights - the added benefits SANY offers you:

- + A comfortable driver's cab
- + Fast, powerful hydraulics
- + A clear overview of instruments and display
- + Heavy-duty undercarriage
- + Extensive safety equipment
- + High-quality welded seams
- + ROPS/FOPS-certified



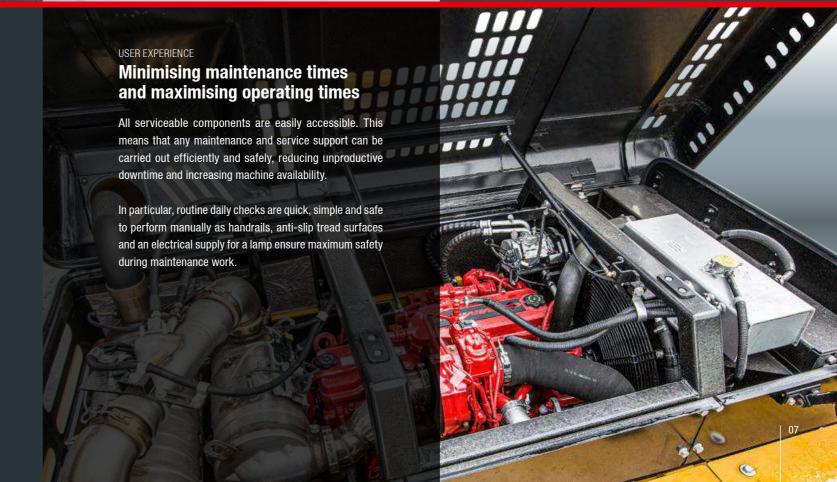
Best visibility even in poor lighting conditions

Good visibility is required for precise, quick work. In the worst-case scenario, the SY215C itself will provide sufficient lighting. The operating area is illuminated by two LED roof headlights, two LED headlights on the boom, one in the superstructure and an LED headlight facing backwards. The high-quality LED lights not only stand out thanks to their particularly good illumination, but also due to their low power consumption and extreme durability, while also being virtually maintenance-free.



THE NEW **COMFORT ZONE**

For drivers to fully concentrate on their work, they first need to be sitting comfortably. The individually adjustable, air-suspension seat offers a comfortable workstation from which all of the controls are within easy reach. It goes without saying that the multifunctional control levers are located at the centre. This makes it possible to reliably and precisely control the attachment devices, directly relaying the control commands without delay. For even greater comfort: The standard equipment supplied includes the large monitor which can be set to several languages, the automatic climate control system which provides pleasant temperatures even in the summer, the powerful heating, the radio with an additional USB port for the driver's own audio devices and the large storage compartments for everything which the driver needs close to hand.



MOTOR

Model	Mitsubishi 4M50	
Тур	Water-cooled, 6 cylinder, with commonrail	
Exhaust emissions	Stage III	
Rated power	118 kW / 2000 rpm	
Max. torque	580 Nm / 1 600 rpm	
Displacement	5.86 L	
Batteries	2 × 12 V / 120 Ah	

HYDRAULIC SYSTEM

Mainpump	2 x variable-piston-pump with electronic positive control
Max. oilflow	448 I/min
Travelmotor	2 speed axial piston motor with planetary reducer and automatic multi-disc brake
Swingmotor	Axial piston motor with planetary reducer and automatic holding brake
Max. oilflow (AUX1)	400 l/min

RELIEF VALVE SETTINGS

Implement circuit	343 bar
Power boost	373 bar
Swing circuit	275 bar
Travle circuit	343 bar
Pilot pressure	39 bar

SERVICE REFILL CAPACITIES

Fuel tank	340
Engine coolant	27.6
Engine oil	22
Drive (per side)	5.5
Hydraulic oil tank	230

PERFORMANCE

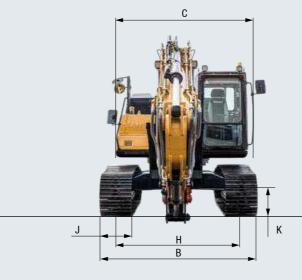
Swingspeed	10.7 rpm
Max. travel speed	High 6.0 km/h, slow 3.5 km/h
Max. travel force	208 kN
Gradeability	35°
Bucket capacity	0.93 m³
Groundpressure	0.47 kg/cm ²
Bucket digging force ISO	138 kN
Arm digging force ISO	102 kN

UNDER AND UPPER STRUCTURE

ONDERTAIND OF FEIT	O I I I I O O I O I I L
Boom length	5 700 mm
Arm length	2 925 mm
Bottomrollers	9
Toprollers	2
Rotation device	Planetary gear reducer driven by an axial piston motor, automatic hydraulic released slewing brake

OPERATING MASS

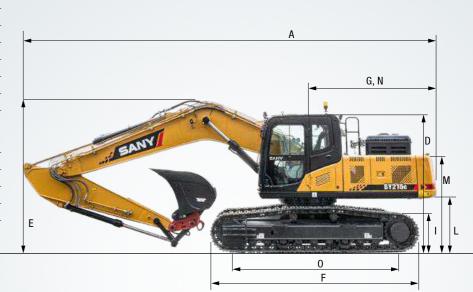
SY215C 21 900 kg



DIMENSIONS

Transport width * Upperstructure carriage Height over cabin/ROPS Height of Boom – transport Overall length of crawler	2980 mm 2710 mm 2960 mm 3 440 mm 4 450 mm
Height over cabin/ROPS Height of Boom – transport Overall length of crawler	2 960 mm 3 440 mm
Height of Boom – transport Overall length of crawler	3 440 mm
Overall length of crawler	
122% 255 252 4	4450 mm
Tail length	2890 mm
Track gauge	2380 mm
Track height	923 mm
Track pads width	600 mm
	700 mm
	800 mm
Min. ground clearance	480 mm
Counterweigth clearance	1 090 mm
Engine cover height	2630 mm
Tail swing radius	2890 mm
Center distance of tumblers	3640 mm
	Track height Track pads width Min. ground clearance Counterweigth clearance Engine cover height Tail swing radius

*at 600 mm track pads width



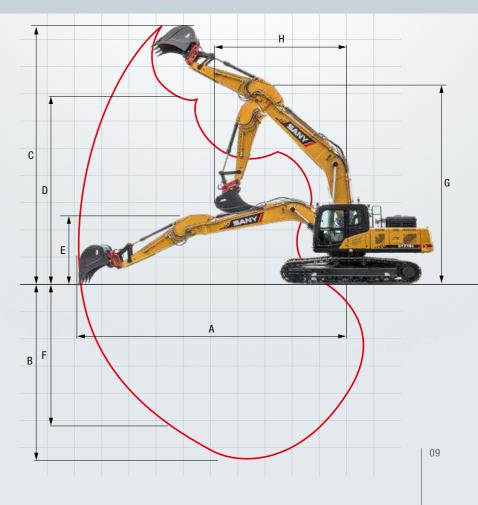
LIFTING CAPACITIES*

			Radius					Max.	digging	reach		
Load		3.0 m	/9.8ft	4.5 m	/ 14.8 ft	6.0 m	/19.7 ft	7.5 m/	24.6 ft	Capaci	ty	
point height		>—{		→		>—{		>—{		>-		m/ft
7.5 m	kg					4319	4319			3736	3736	6.1
24.6 ft	lb					9522	9522			8236	8236	20.1
6.0 m	kg					4433	4433			3542	3542	7.2
19.7 ft	lb					9773	9773			7809	7809	23.8
4.5 m	kg					4973	4973	4774	3547	3497	3181	7.9
14.8 ft	lb					10964	10964	10525	7820	7710	7013	26.0
3.0 m	kg			7365	7279	5823	4790	4800	3445	3662	2895	8.3
9.8 ft	lb			16237	16047	12838	10560	10582	7595	8073	6382	27.1
1.5 m	kg			9085	6787	6476	4554	4660	3331	3890	2797	8.3
4.9 ft	lb			20029	14963	14277	10040	10274	7344	8576	6166	27.3
Ground	kg	6483	6483	9737	6526	6269	4388	4559	3248	4092	2845	8.1
line	lb	14293	14293	21466	14387	13821	9674	10051	7161	9021	6272	26.6
-1.5 m	kg	10665	10665	9632	6444	6200	4319	4532	3225	4453	3080	7.6
-4.9 ft	lb	23512	23512	21235	14207	13609	9522	9991	7110	9817	6790	24.9
-3.0 m	kg	14488	12609	9719	6509	6233	4358			5324	3662	6.7
-9.8 ft	lb	31941	27798	21427	14350	13741	9608			11737	8073	22.1
-4.5 m	kg	12167	12167	8569	6733					7760	5243	5.3
-14.8 ft	lb	26824	26824	18891	14844					17108	11559	17.4

^{*}at 600 mm track pads width

WORKING AREA

Max. digging reach	9950 mm
Max. digging depth	6600 mm
Max. digging Height	9570 mm
Max. dumping height	6700 mm
Min. dumping height	2 470 mm
Max. vertical digging depth	5800 mm
Overall height over arm by min. swing radius	7680 mm
Min. swing radius	3730 mm
	Max. digging depth Max. digging Height Max. dumping height Min. dumping height Max. vertical digging depth Overall height over arm by min. swing radius



Versatile power

With the SANY SY215C, you do not need to worry about additional parts. Everything you need for easy, comfortable work is included as standard.



OPERATORS COMFORT / CABINE

Heater	•
Automatic air conditioning C/H	•
Radio and speaker	•
Armrests (adjustable)	•
Airsuspension seat	•
Heated seat	•
Wiper	•
Sprayer f. wiper	•
AUX 1 on Joystick	•
AUX 2 on Joystick	•
Removable front-window	•
Sky light openable	•
Integrated cooling box	•

WORKING EQUIPMENT

Boom and arm load holding valves with overload indicator	•
Double acting circuit for hydraulic quick coupler with piping	•
Breaker&Shear line proportional on Joystick with piping	•
Rotation line proportional on Joystick with piping	•
Rotation line on Joystick with piping	•
Flow adjustment for attachments	•
Short arm	•

UNDERCARRIAGE

Steel tracks 600	
01001 11 0010 000	
Holes/loops for fixing	•

Standard equipment • Special option .

WORKING LIGHTS

Lights – front (LED)	•
Lights – boom (LED)	•
Lights – platform (LED)	•
Lights - back (LED)	•

ENGINE

Auto idle	•
Diesel filter	•
DOC	•

HYDRAULIC SYSTEM

Swing brake	•
2 speed travel	•
Piping for additional hydraulic function AUX 1	•
Piping for additional hydraulic function AUX 2	•
Hydr. Pre-pressure operating joysticks	
Mainfilter	•

SAFETY

Battery master switch	•
Travel Alarm	•
Warning beacon	
Camera	•
Handrails	•
Lockable hoods	•
Lockablge fuel cap	•

The standard and special options differ depending on the country in which the crawler excavator is delivered. If you have any questions, please contact your dealer directly.

Parts supply quick and reliable

With the purchase of a SANY crawler excavator you have made an investment in the future. Fast availability of spare parts is your guarantee of minimal downtimes and failure times.

A SERVICE YOU CAN RELY ON

Just as we do with our excavators, we also demand high quality for efficiency, cost-effectiveness and safety. Your SANY dealer is and reliability of our service products. This underlines our happy to help you with a comprehensive range of services to equipment's performance in terms of their durability and their ensure that your machine continues operating efficiently in the excellent price-performance ratio. After all, maintenance is crucial

SANY – flexible, fast and always there for you

Rapid assistance, tailored advice and a reliable supply of original parts - that is what we mean by a premium service.



NSW



The added benefits SANY offers you:

- + Fast supply due to central located parts warehouses
- **★** More than 15,000 spare parts to make your machine highly reliable
- + Expert knowledge for optimal supply for your machine
- + Thanks to SANY's special training programme, our dealers are always kept up-to-date so that they can face all technical challenges.

Detailed information in black and white

Handbooks and documents are available for all SANY compact excavators, and these can help you with operation, maintenance, servicing and repairs. These include operating and maintenance instructions and technical specifications.





DURABLE AND ROBUST

The SY215C can be used whenever the going really gets tough. This means that it must be able to withstand a great deal. No problem, as with its reinforced, extremely robust undercarriage and particularly clean, robot-welded seams, the SY215C is exactly the right excavator for hard day-to-day work on construction sites.

COMFORTABLE WORKSTATION

You know there are good **ergonomics** when you can still concentrate on your work after several hours. No problem in the cockpit of the SY215C because the seat and controls have been **designed for practical requirements**. For example, the additional hydraulic circuits can be operated using the joysticks.

AGILE POWER

The stable **heavy-duty undercarriage** and its sheer mass provide the SY215C with the stability required to make **quick and powerful operational movements**. The excavator can therefore even tackle large tasks in a short time.

SAFETY AS A PRODUCTION FACTOR

The clever cab structure provides a clear view of the working area and the **camera supplied as standard** provides a good overview, including of the area behind the excavator. The **overload warning** and the **safety valve** are absolutely essential when the boom is used for lifting. Moreover, when performing maintenance and servicing tasks, handrails and anti-slip tread surfaces provide you with the required stability.

HIGH QUALITY AND TRIED-AND-TESTED

With its maximum torque of 732 Nm at 1500 rpm, the very strong **six-cylinder Cummins engine** brings an incredible amount of power.

EFFICIENCY AND POWER

In conjunction with the electronic fuel injection, the autothrottle function adjusts the engine speed to the power required. This means that the smart hydraulic system reduces the fuel consumption, engine wear and exhaust emissions. In addition, the excavator's low maintenance requirements and long intervals between maintenance save operating costs and increase the cost-effectiveness.

TECHNICAL HIGHLIGHTS

Engine	Mitsubishi 4M50
Rated power	118 kW / 2000 rpm
Max. torque	580 Nm / 1 600 rpm
Max. travel speed	6 km/h
Swingspeed	10.7 rpm
Mainpump	2 x variable-piston-pump with electronic positive control
Max. oilflow (AUX1)	400 l/min

Not all products are available in all markets. As part of our continuous improvement process, we reserve the right to modify specifications and designs without giving prior notice. The figures may contain additional options.

YELLO EQUIPMENT

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